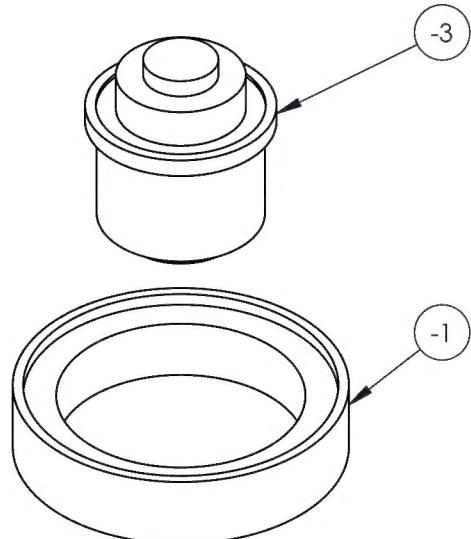


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0012	-1 CH'D OD WAS Ø3.50 IS {Ø3.50}, CORRECTED FINISH SPEC WAS MIL-A-8625F, TYPE II, CLASS II IS MIL-A-8625F, TYPE II, CLASS I. -3 CORRECTED FINISH SPEC WAS MIL-A-8625F, TYPE II, CLASS II IS MIL-A-8625F, TYPE II, CLASS I.	1/15/2015	RJC	JAG



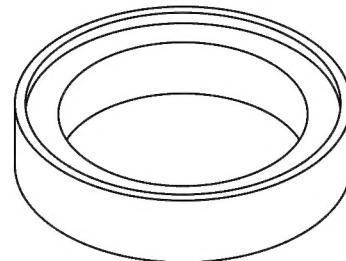
NOTE:
REF. EUROCOPTER T/N: 332A93-3208-00.

DART AEROSPACE	
TITLE EXTRACTION/HAFTING SEALING RING MG	
DWG NO.	RBE332A93-3208-00
MAT'L	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
X ± .1	
SPEC	
HEAT TREAT FINISH	
USED ON MODEL	
AS332	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS332
SCALE 1:1	DATE 5/20/2013
SHEET 1 OF 3	

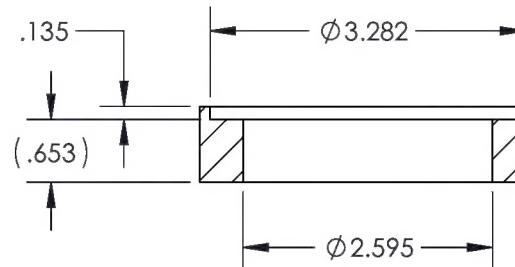
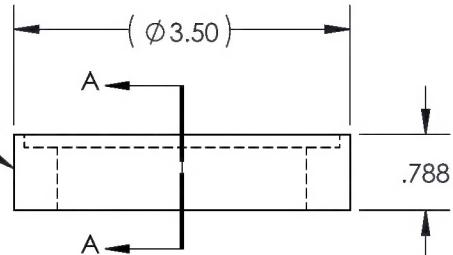
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	RING	6061		2
			-3	1	BODY	6061		3

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0012	-1 CH'D OD WAS Ø3.50 IS (Ø3.50), CORRECTED FINISH SPEC WAS MIL-A-8625F, TYPE II, CLASS II IS MIL-A-8625F, TYPE II, CLASS I.	1/15/2015	RJC	JAG



ENGRAVE T/N, S/N,
"MADE IN USA",
"REP 20".



SECTION A-A

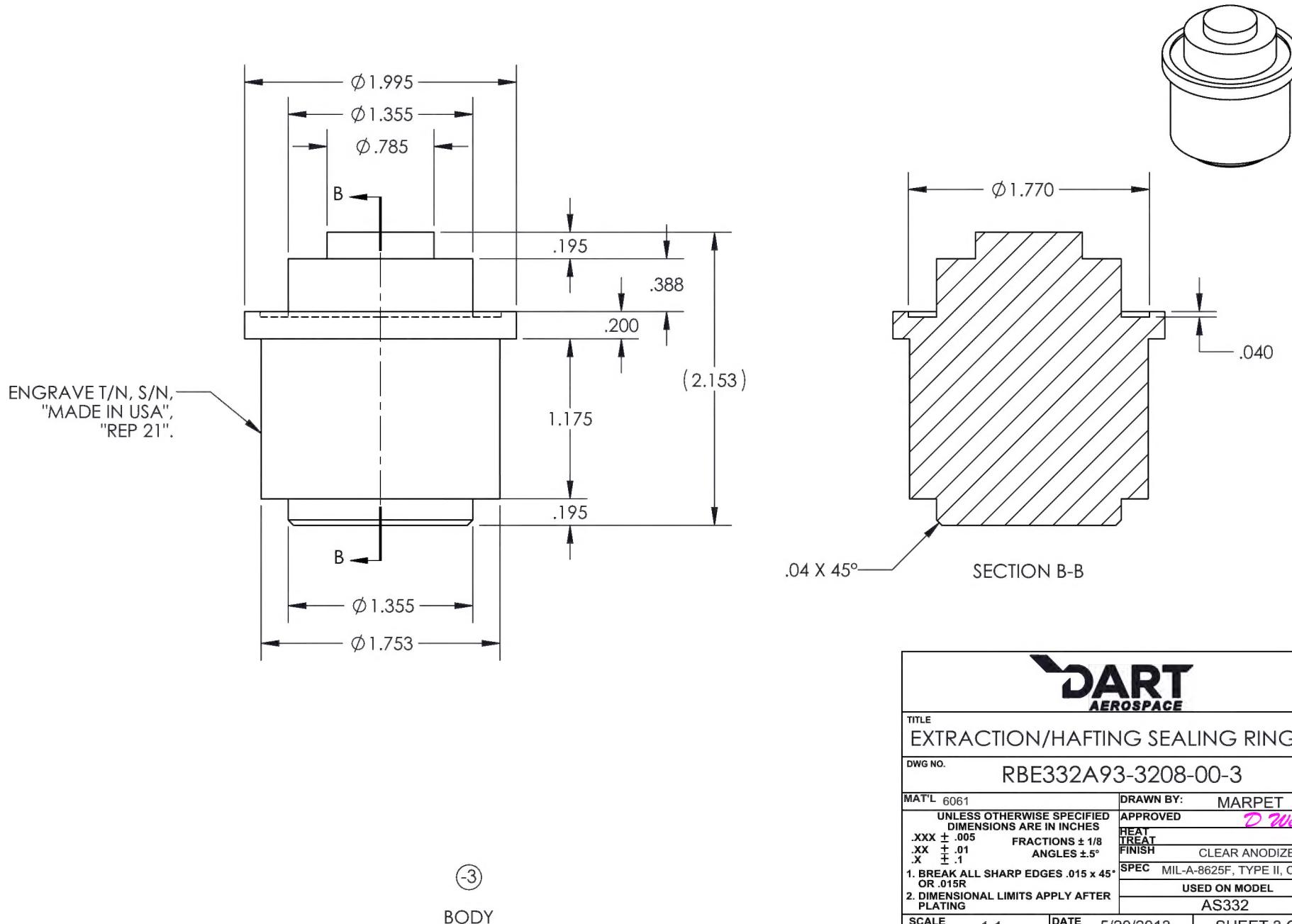
(-1)

RING

DART AEROSPACE	
TITLE	
EXTRACTION/HAFTING SEALING RING MG	
DWG NO.	RBE332A93-3208-00-1
MAT'L	6061
DRAWN BY:	MARPET
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	MIL-A-8625F, TYPE II, CLASS I
USED ON MODEL	AS332
SCALE	1:2
DATE	5/20/2013
SHEET 2 OF 3	

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REVIEWS			DESCRIPTION			DATE	INITIAL	APPROVED
REV	ECR							
1	15-0012	-3	CORRECTED FINISH SPEC WAS MIL-A-8625F, TYPE II, CLASS II IS MIL-A-8625F, TYPE II, CLASS I.			1/15/2015	RJC	JAG



DART AEROSPACE	
TITLE	
EXTRACTION/HAFTING SEALING RING MG	
DWG NO.	RBE332A93-3208-00-3
MAT'L	6061
DRAWN BY:	MARPET
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	MIL-A-8625F, TYPE II, CLASS I
USED ON MODEL	AS332
SCALE	1:1
DATE	5/20/2013
SHEET 3 OF 3	